



**Installation Instructions**  
**H2F23172 H2F45172 CF23172**  
**2017 Ford F250 F350 F450 F550**  
**Front Bumper Replacement**

**We know you don't want to read this,  
but you probably should.**

**Read all instructions thoroughly before beginning installation.**



**Step**

1. Disconnect factory fog lights (if equipped) from wire harness and remove them from the factory front bumper.
2. Remove (4) bolts next to each tow hook (see page 2).
3. Remove factory bumper.
4. Remove (4) bolts on each factory bumper support (see page 2).
5. Remove factory tow hooks.
6. Using hardware provided, install new frame brackets onto frame using the 4 bolt holes where the tow hooks were removed. Hand tighten bolts (see page 3).
7. Match the safety brackets with the frame of the truck and the frame bracket. Install using hardware provided (see page 3).
8. Lift the American Built front bumper up to the newly installed frame brackets and attach face plate to frame brackets using hardware provided. Hand tighten bolts.
9. Adjust the new bumper to match the lines of the truck.
10. Tighten all bolts to 70 lbs. of torque.
11. Install factory fog lights and tow hooks into spaces provided in new front bumper.
12. Enjoy your new front bumper! Send us pictures of your truck with our equipment and it could end up on the website! Email your pictures to: [Service@AmericanBuiltEQ.com](mailto:Service@AmericanBuiltEQ.com).



**Hardware Provided:**

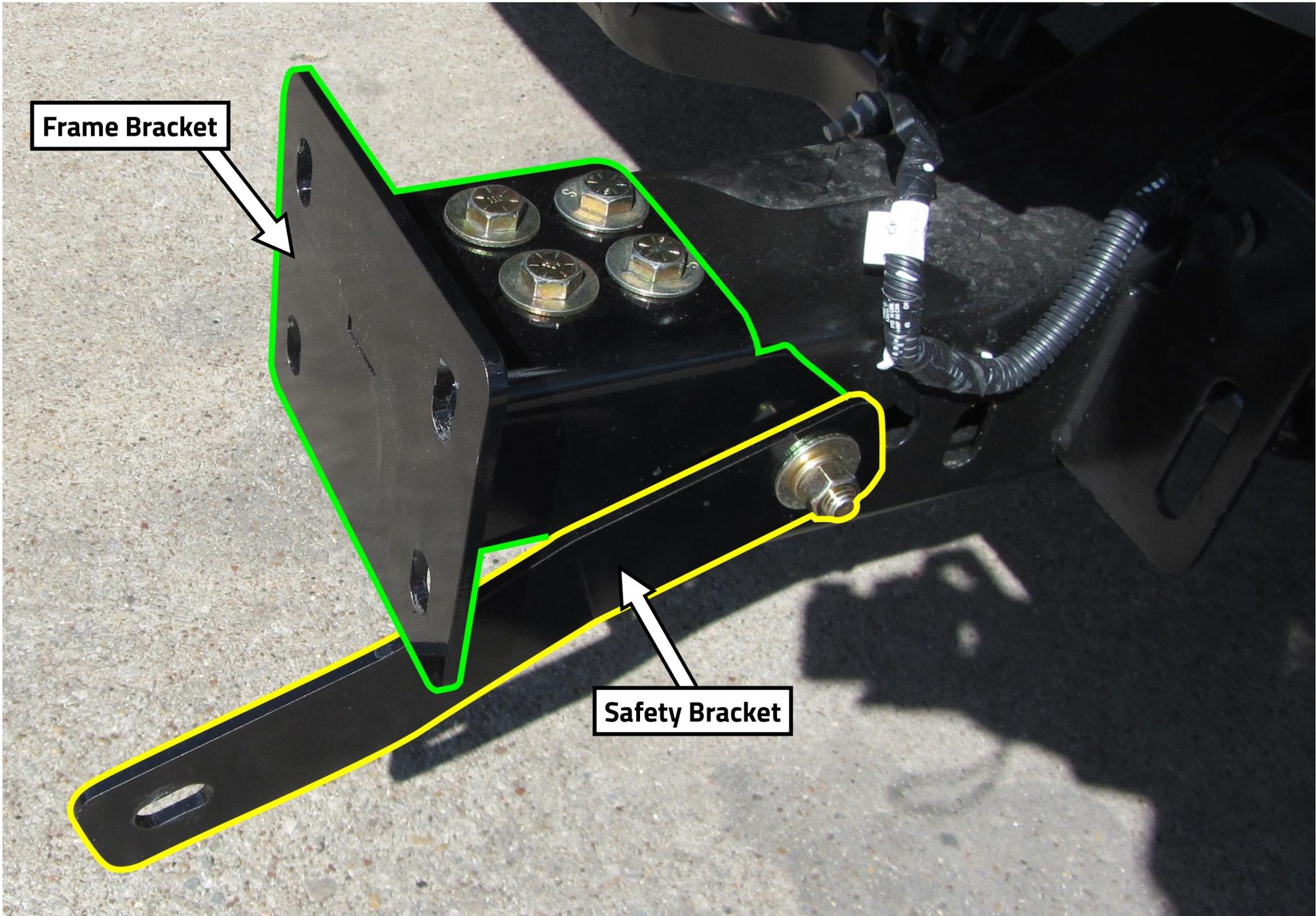
 **x 20**  
1/2" x 1 3/4" Hex Bolt

 **x 40**  
1/2" Washer

 **x 20**  
1/2" Hex Nut

 **x 20**  
1/2" Lock Washer





**Frame Bracket**

**Safety Bracket**

**Frame Bracket and Safety Bracket Installation– Driver Side**