



## Installation Instructions

H2F23112 H2F45112 CF23112

2011-2016 Ford F250 F350 F450 F550

### Front Bumper Replacement

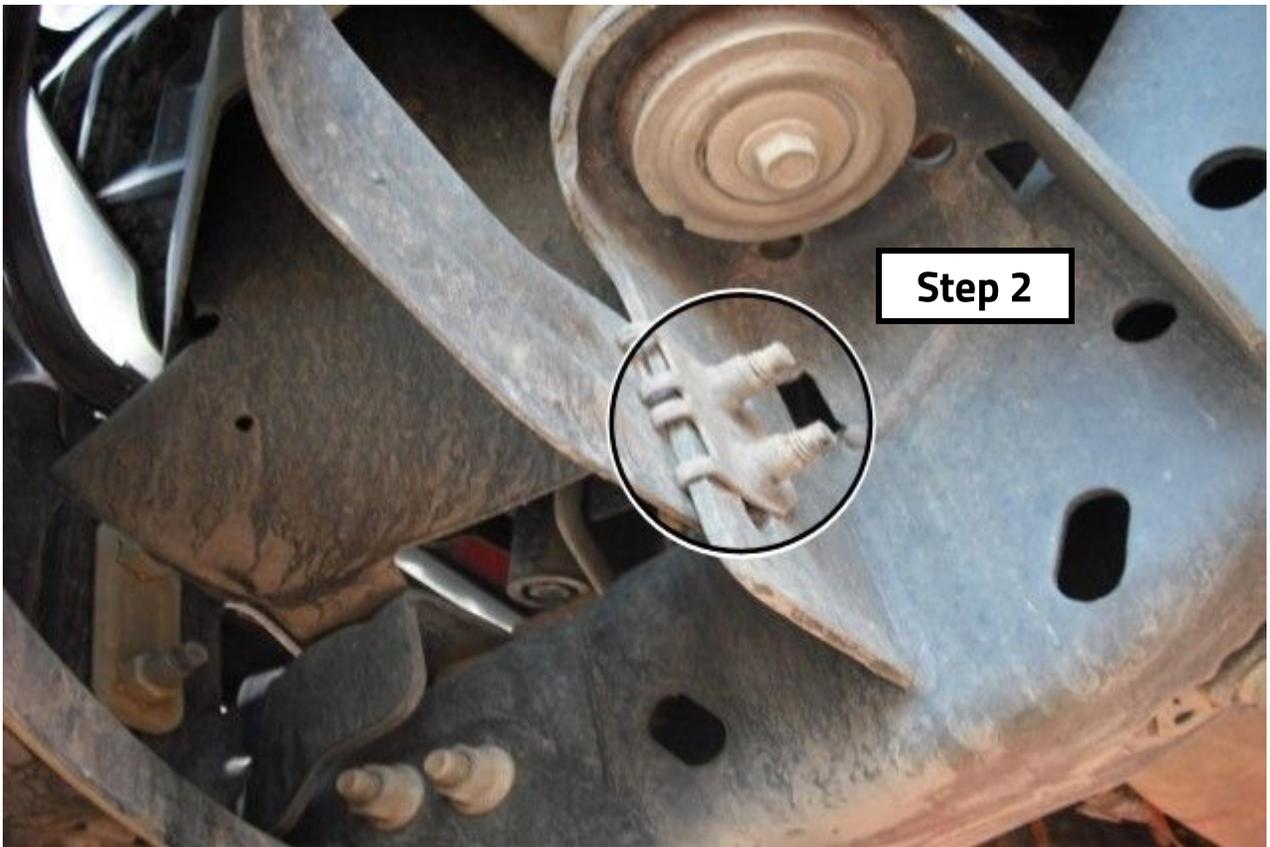
**We know you don't want to read this,  
but you probably should.**

**Read all instructions thoroughly before beginning installation.**



#### Step

1. Disconnect factory fog lights from wire harness and remove them from the factory front bumper.
2. Remove (2) 13mm bolts on each side that attach the support brackets to the front bumper. These can be seen in the tire well towards the front of the truck. (see page 2)
3. Remove (2) 18mm bolts next to each tow hook. (see page 2)
4. Remove factory bumper.
5. Remove (4) 18mm bolts on each factory bumper support. (see page 2)
6. Remove each factory tow hook by removing (3) 15mm bolts. (see page 2)
7. Install new frame brackets onto frame using the 3 triangular bolt holes where the tow hooks were removed. Hand tighten bolts.
8. Lift the American Built front bumper up to the newly installed frame brackets and attach face plate to frame brackets using hardware provided. Hand tighten bolts.
9. Adjust the new bumper to match the lines of the truck.
10. Tighten all bolts to 70 lbs. of torque.
11. Remove the bottom bolt from the bumper vertical support. Install the safety brackets onto the outside of the frame brackets using hardware provided. Reinstall the bottom bolt from bumper vertical support, securing the front end of the safety brackets and the bottom of the front cover plate. Tighten all bolts to 70 lbs. of torque.
12. Reinstall factory fog lights and tow hooks.
13. Enjoy your new front bumper! Send us pictures of your truck with our equipment and it could end up on the website! Email your pictures to: [Service@AmericanBuiltEQ.com](mailto:Service@AmericanBuiltEQ.com).



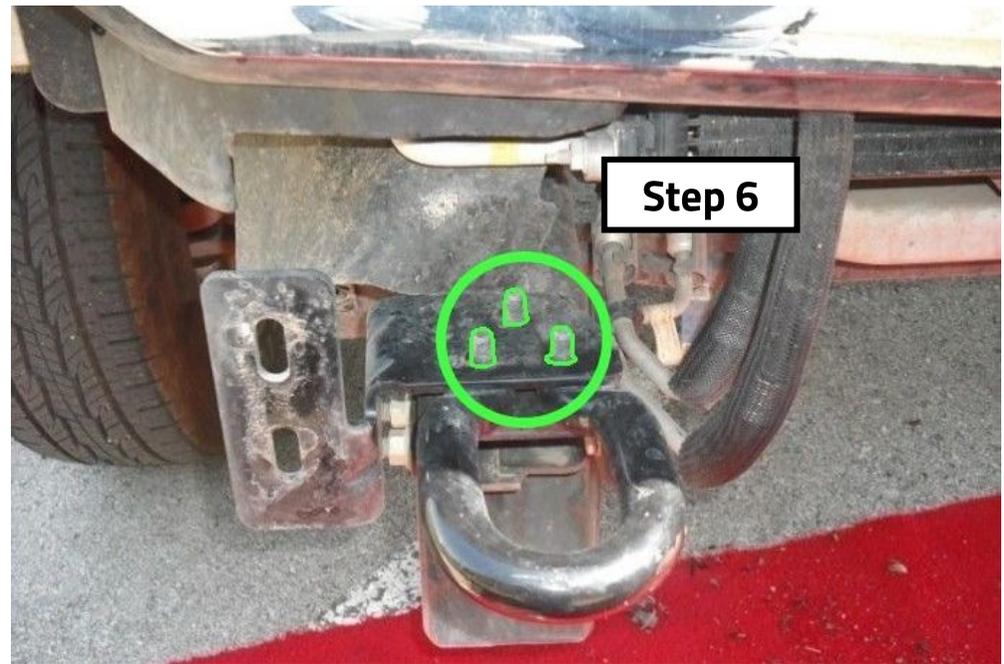
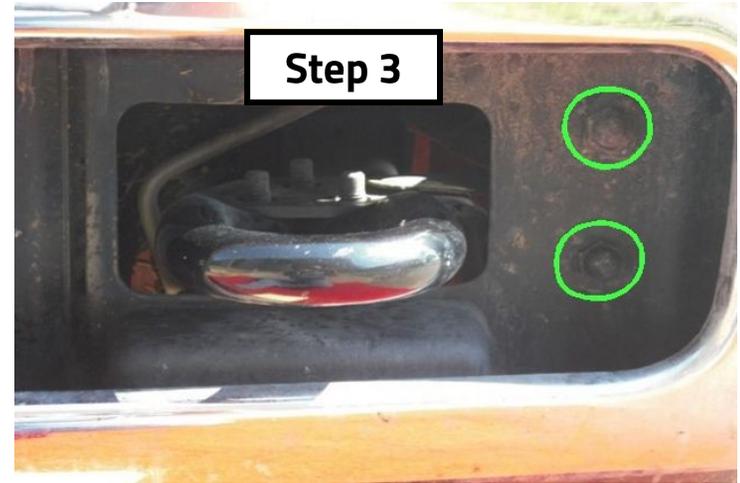
**Hardware Provided:**

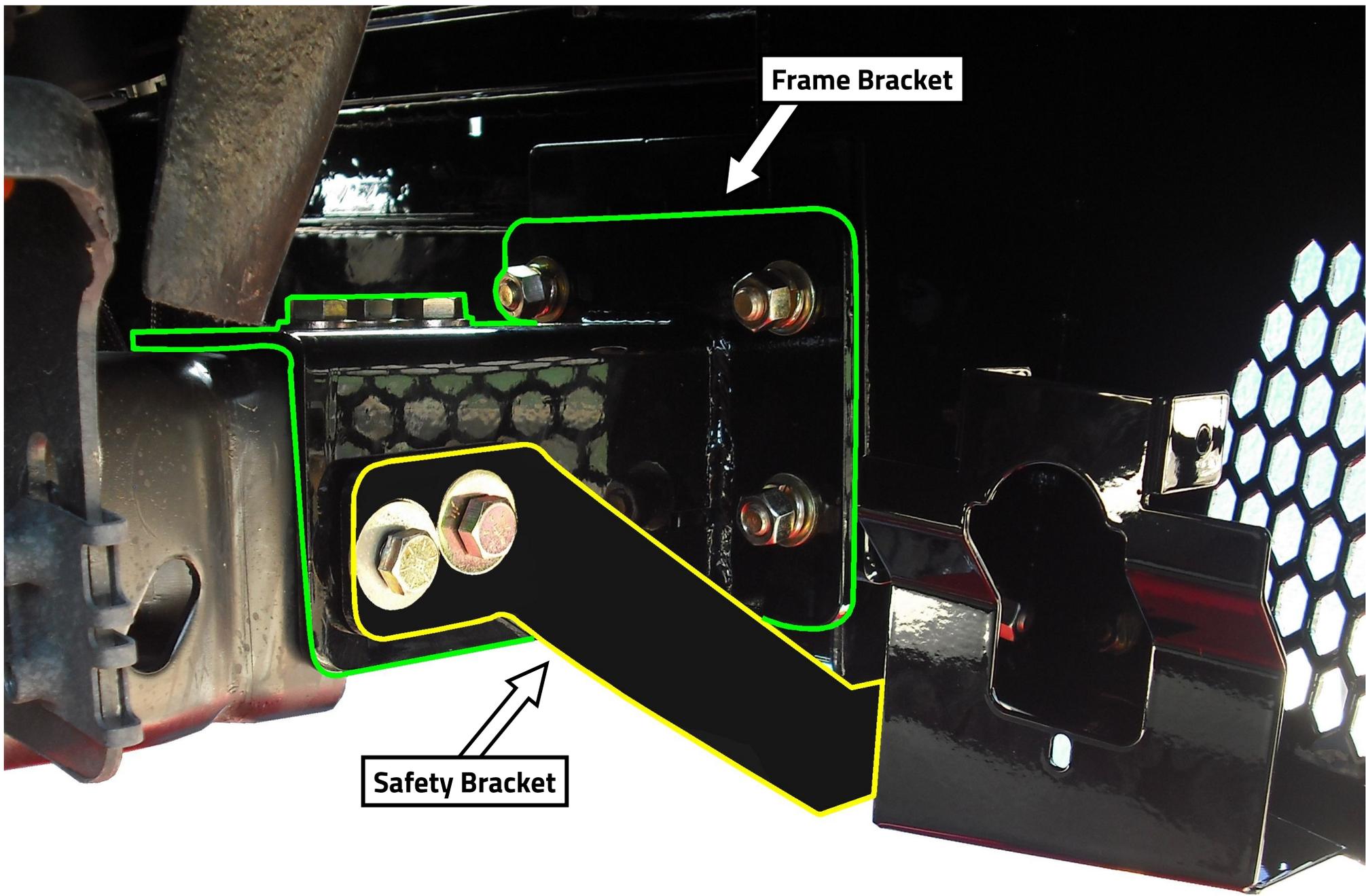
 x 20  
1/2" x 1 3/4" Hex Bolt

 x 40  
1/2" Washer

 x 20  
1/2" Hex Nut

 x 20  
1/2" Lock Washer





**Frame Bracket and Safety Bracket Installation- Passenger Side**