



Installation Instructions
H3C23152 CC23152 H3G23152
2015-2017 Chevy GMC 2500 3500
Front Bumper Replacement

**We know you don't want to read this,
but you probably should.**

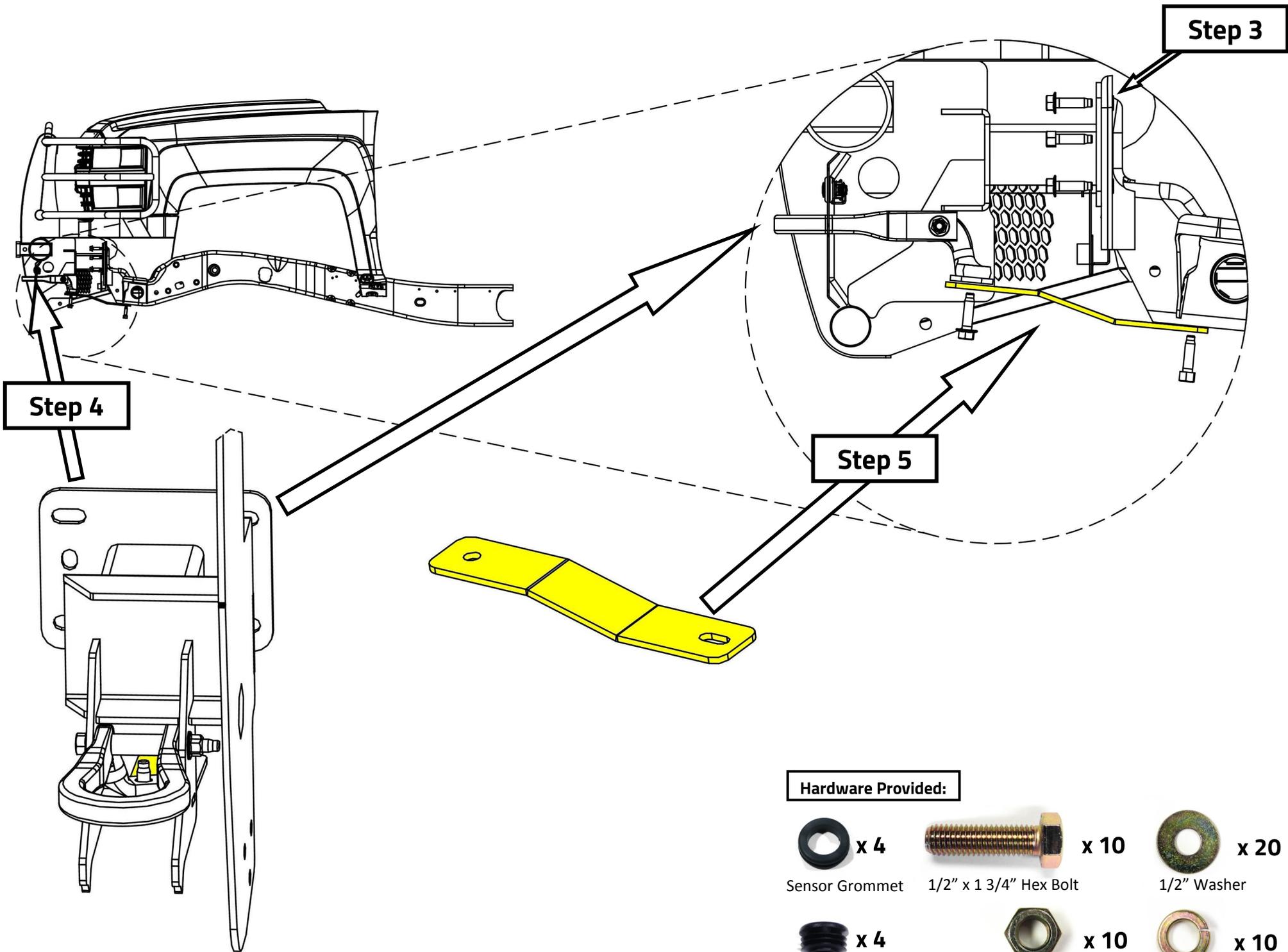
Read all instructions thoroughly before beginning installation.



Step

1. Remove the factory front bumper and tow hooks. Keep all factory hardware.
2. If your truck has front sensors, remove them from the factory front bumper.
DO NOT UNPLUG sensors from wire harness.
3. Use the factory hardware and provided hardware to bolt the American Built bumper directly to the frame. Hand tighten bolts. (see page 2)
4. Install the tow hooks into the space provided in the new bumper. (see page 2)
5. Using hardware provided, attach the safety brackets from re-installed tow hooks to the bottom of the truck frame. (see page 2)
6. Adjust the new bumper to match the lines of the truck.
7. Tighten all bolts to 70 lbs. of torque.
8. Install the front sensors into the holes provided using the included grommets.
We recommend using a clear silicone caulk to secure the sensors in place. If your truck does not have front sensors, use the plugs provided.

9. Enjoy your new bumper! Send us pictures of your truck with our equipment and it could end up on the website! Email your pictures to:
Service@AmericanBuiltEQ.com.



Step 4

Step 3

Step 5

Hardware Provided:

- | | | |
|--|---|---|
|  x 4 |  x 10 |  x 20 |
| Sensor Grommet | 1/2" x 1 3/4" Hex Bolt | 1/2" Washer |
|  x 4 |  x 10 |  x 10 |
| Plug | 1/2" Hex Nut | 1/2" Lock Washer |