



Installation Instructions

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2010-2018 Dodge 2500 3500

Rear Bumper Replacement

**We know you don't want to read this,
but you probably should.**

Read all instructions thoroughly before beginning installation.



Step

1. Disconnect the wire harness plugs from the license plate lights and trailer plug.
2. Remove the license plate and the 15mm bolts behind the license plate. Set these aside for later.
3. If your truck has rear sensors, remove them from the factory rear bumper. **DO NOT UNPLUG sensors from wire harness.** Be sure to note the order of the rear sensors. If they are put back in the wrong order, they may not work correctly.
4. Remove the trailer plug.
5. Remove the bolts holding factory bumper to the frame. Remove the factory bumper.
6. Using hardware provided, install the new rear bumper to the frame of the truck. Hand tighten bolts.
7. Reinstall the two 15mm bolts that were behind the license plate.
8. Adjust the new bumper to match the lines of the truck.

9. Tighten all bolts to 70 lbs. of torque.
10. Install the sensors into the holes provided using the included grommets. We recommend using a clear silicone caulk to secure the sensors in place. If your truck does not have sensors, use the plugs and grommets provided.
11. Enjoy your new bumper! Send us pictures of your truck with our equipment and it could end up on the website! Email your pictures to: Service@AmericanBuiltEQ.com.

Hardware Provided:



Sensor Grommet



Plug



1/2" x 1 3/4" Hex Bolt



1/2" Hex Nut



1/2" Washer



1/2" Lock Washer