



Installation Instructions
2HF23172 RF223172 3RF23172
Ford F250 F350 2017
Rear Bumper Replacement

**We know you don't want to read this,
but you probably should.**

Read all instructions thoroughly before beginning installation.



Step

1. Disconnect the factory wire harness from the factory tag lights and trailer plug. **DO NOT UNPLUG sensors from wire harness.** Remove sensors from factory bumper.
2. Remove the (2) factory bolts from the rear bumper support on each side and remove the factory rear bumper. Leave the frame brackets attached to the frame.
3. Install the new rear bumper onto the frame using hardware provided. Hand tighten bolts.
4. Adjust the new bumper to match the lines of the truck.
5. Tighten all bolts to 70 lbs. of torque.
6. Install the back up sensors into the holes provided using the included grommets. We recommend using a clear silicone caulk to secure the sensors in place. If your truck does not have back up sensors, use the plugs and grommets provided.

7. Install the tag lights and the back up lights and wire them into the factory harness.
8. Enjoy your new bumper! Send us pictures of your truck with our equipment

Hardware Provided:



x 4
Sensor Grommet



x 4
1/2" x 1 3/4" Hex Bolt



x 8
1/2" Washer



x 4
Plug



x 4
1/2" Hex Nut



x 4
1/2" Lock Washer