



Installation Instructions
2HF23992 RF223992 3RF23992
Ford F250 F350 1999-2016
Rear Bumper Replacement

**We know you don't want to read this,
but you probably should.**

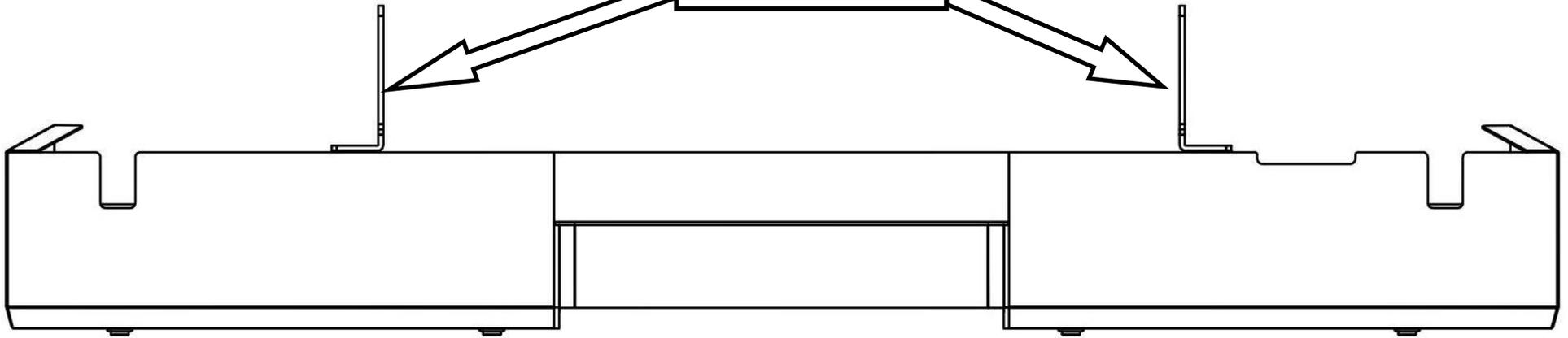
Read all instructions thoroughly before beginning installation.



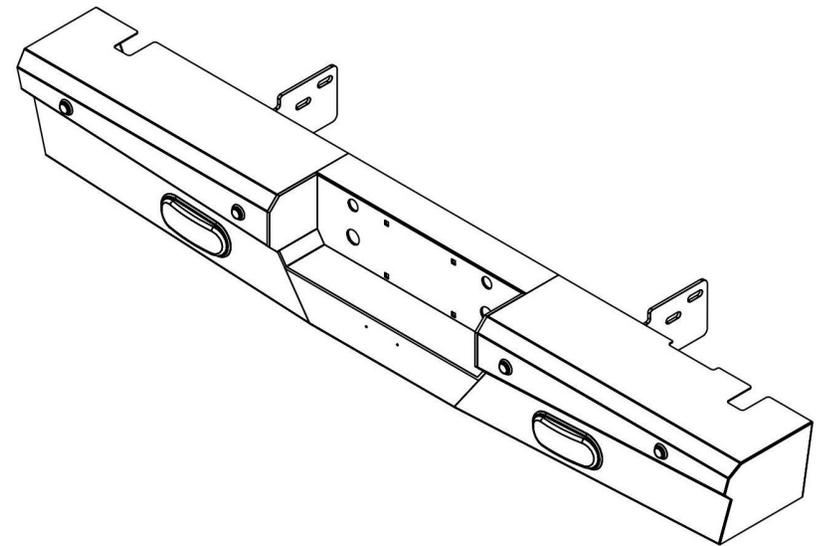
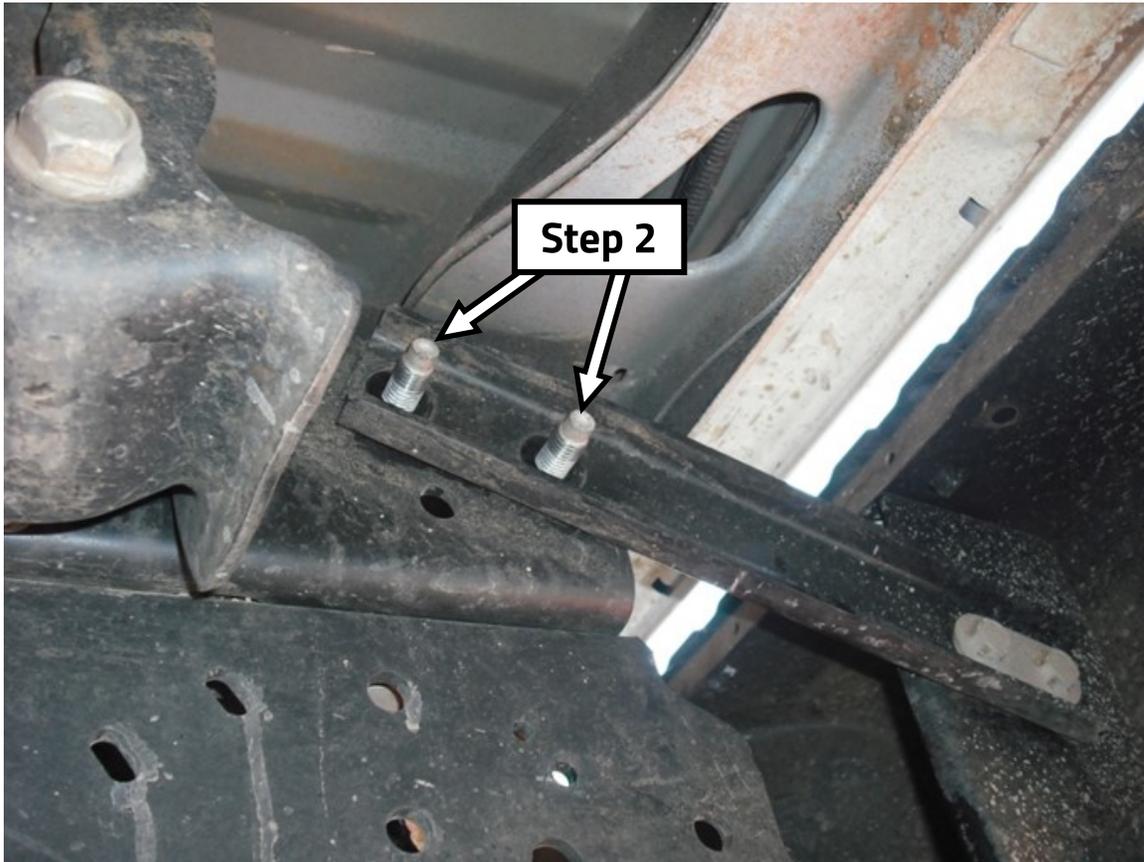
Step

1. Disconnect the factory wire harness from the factory tag lights and trailer plug. **DO NOT UNPLUG sensors from wire harness.** Remove sensors from factory bumper.
2. Remove the (2) factory bolts from the rear bumper support and remove the factory rear bumper. Keep the factory hardware. (see page 2)
3. Install the new rear bumper frame brackets using factory hardware. Hand tighten bolts. (see page 2)
4. Install the new rear bumper onto the frame brackets. Hand tighten bolts.
5. Adjust the new bumper to match the lines of the truck.
6. Tighten all bolts to 70 lbs. of torque.
7. Install the back up sensors into the holes provided using the included grommets. We recommend using a clear silicone caulk to secure the sensors in place. If your truck does not have back up sensors, use the plugs and grommets provided.
8. Install the tag lights and the back up lights and wire them into the factory harness.
9. Enjoy your new bumper! Send us pictures of your truck with our equipment and it could end up on the website! Email your pictures to: Service@AmericanBuiltEQ.com.

Frame Brackets



Step 2



Hardware Provided:



x 4

Sensor Grommet



x 8

1/2" x 1 3/4" Hex Bolt



x 16

1/2" Washer



x 4

Plug



x 8

1/2" Hex Nut



x 8

1/2" Lock Washer