



Installation Instructions
2HX23082 3RX23082 RX223082
2008-2014 Chevy GMC 2500 3500
Rear Bumper Replacement

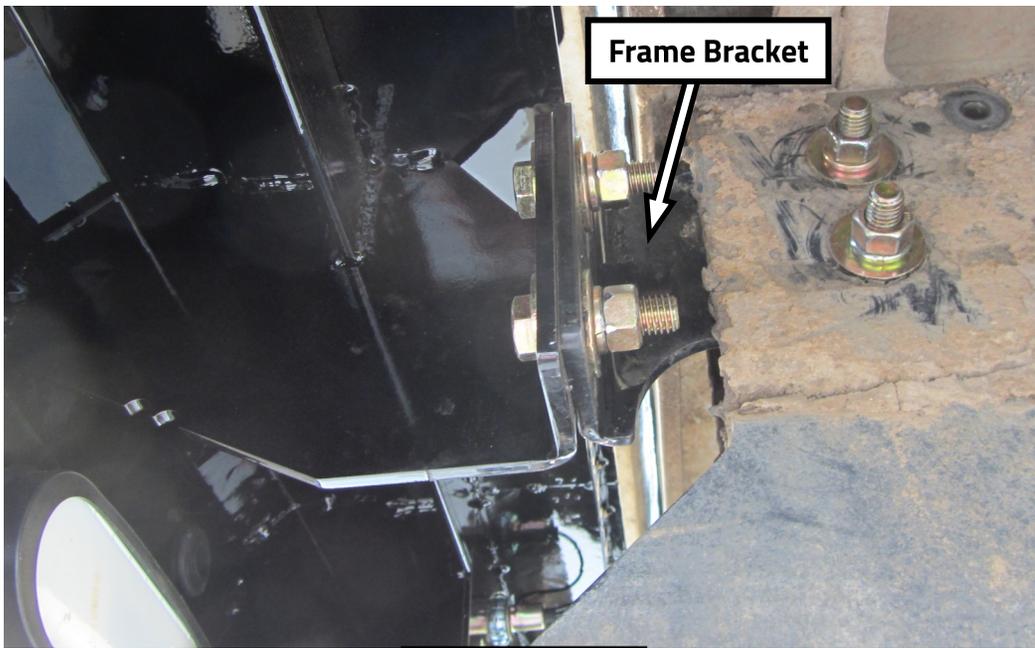
**We know you don't want to read this,
but you probably should.**

Read all instructions thoroughly before beginning installation.

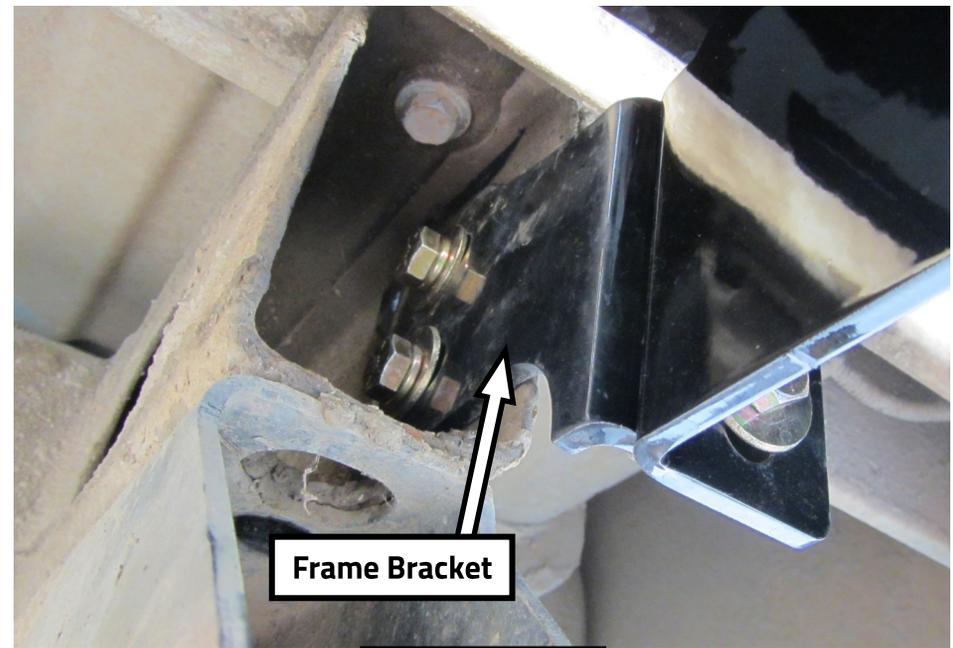


Step

1. Disconnect the wire harness plugs from the license plate lights and trailer plug.
2. If your truck has rear sensors, remove them from the factory rear bumper. **DO NOT UNPLUG sensors from wire harness.** Be sure to note the order of the rear sensors. If they are put back in the wrong order, they may not work correctly.
3. Remove the bolts holding factory bumper to the frame. Be sure to remove the bolts from bottom of the frame, by going through bottom of the receiver hitch.
4. Remove the factory bumper.
5. Using hardware provided, install the new rear bumper frame brackets to the frame by placing each bracket inside the frame channel and bolting to the outside frame wall. The bracket mount should be turned to the outside. (see page 2)
6. Lift and mount the rear bumper to the frame brackets. Hand tighten bolts.
7. Adjust the new bumper to match the lines of the truck.
8. Connect the bracket above the factory receiver hitch to the bracket on the bumper using hardware provided. (see page 2)
9. Tighten all bolts to 70 lbs. of torque.
10. Install the sensors into the holes provided using the included grommets. We recommend using a clear silicone caulk to secure the sensors in place. If your truck does not have sensors, use the plugs and grommets provided.
11. Install License plate tag lights into round holes provided. These lights are self grounding, and may require scuffing of powder coating on the back side of bumper, for good grounding contact. Wire hot lead wire to the factory harness.
12. Enjoy your new bumper! Send us pictures of your truck with our equipment and it could end up on the website! Email your pictures to: Service@AmericanBuiltEQ.com.



Passenger Side



Passenger Side

Hardware Provided:

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x 4
Sensor Grommet
- 

x 8
1/2" x 1 3/4" Hex Bolt
- 

x 16
1/2" Washer
- 

x 4
Plug
- 

x 8
1/2" Hex Nut
- 

x 8
1/2" Lock Washer

