



## Installation Instructions

H2C23112

2011-2014 Chevy 2500 3500

Front Bumper Replacement

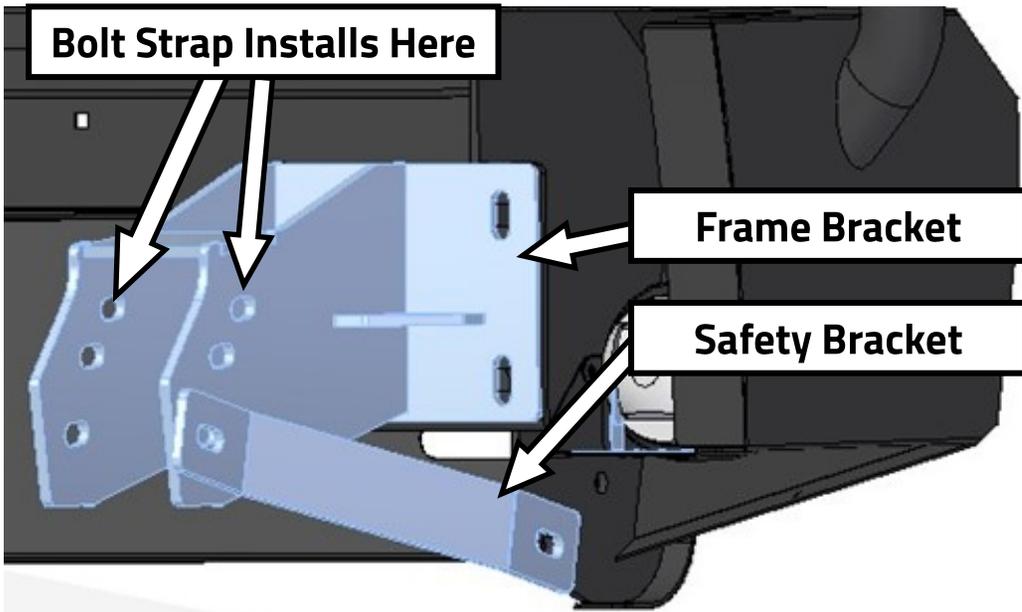
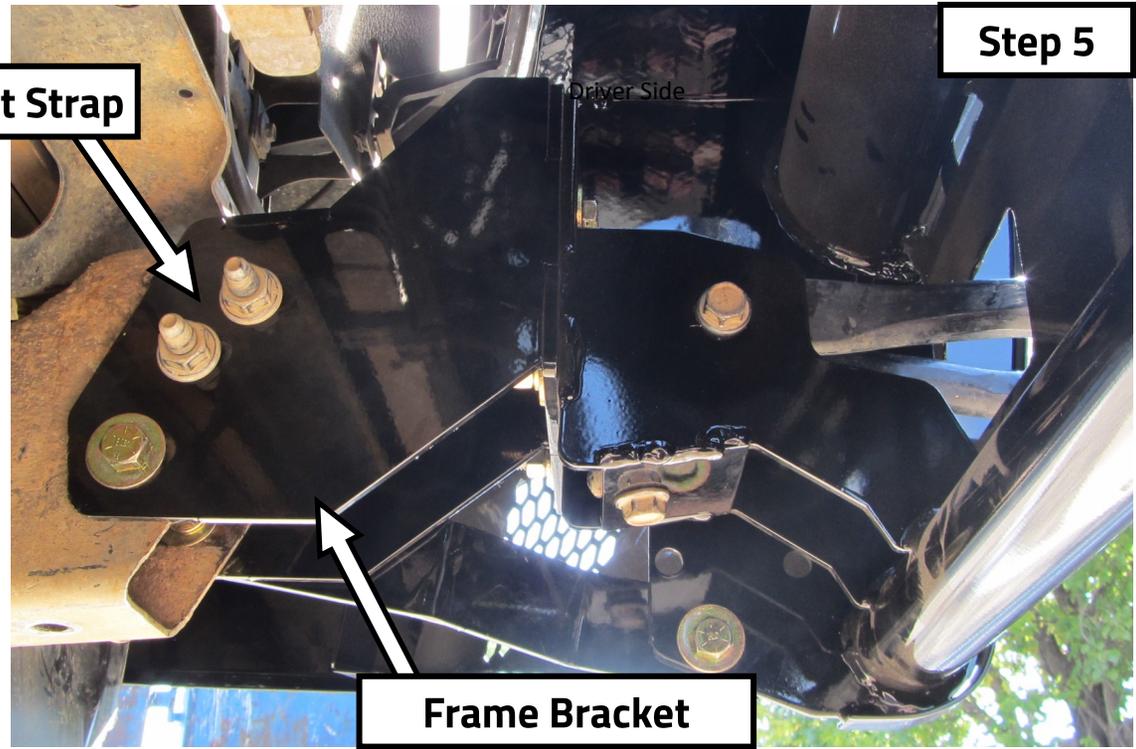
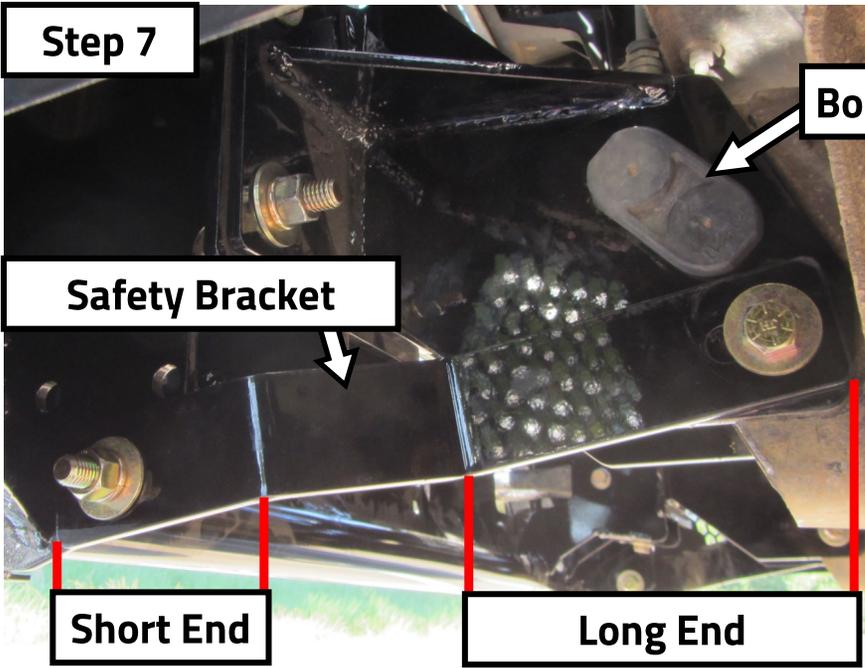
**We know you don't want to read this,  
but you probably should.**

**Read all instructions thoroughly before beginning installation.**



### Step

1. Remove factory tow hooks and fog lights. Keep all factory hardware.
2. Remove the factory bumper rear support bracket. It is attached to the shock mount going to the back of the factory bumper.
3. Remove the bolt straps from the frame. Keep all factory hardware.
4. Remove the factory front bumper
5. Bolt the American Built frame brackets to the frame using the previously removed factory hardware, including the bolt straps and rear support bracket hardware. Hand tighten bolts. (see page 2)
6. Lift the American Built front bumper up to the newly installed frame brackets and attach face plate to frame brackets using hardware provided. Hand tighten bolts.
7. Install the safety brackets by installing the shorter end of the bracket to the bumper using provided hardware and the longer end to the frame using factory hardware. Hand tighten bolts. (see page 2)
8. Install the tow hooks into the space provided in the new bumper using factory hardware.
9. Adjust the new bumper to match the lines of the truck.
10. Tighten all bolts to 70 lbs. of torque.
11. Enjoy your new bumper! Send us pictures of your truck with our equipment and it could end up on the website! Email your pictures to: [Service@AmericanBuiltEQ.com](mailto:Service@AmericanBuiltEQ.com).



**Hardware Provided:**

- |   |             |   |             |
|---|-------------|---|-------------|
|  | <b>x 10</b> |  | <b>x 20</b> |
| 1/2" x 1 3/4" Hex Bolt  |             | 1/2" Washer   |             |
|  | <b>x 10</b> |  | <b>x 10</b> |
| 1/2" Hex Nut  |             | 1/2" Lock Washer  |             |